Hydraulic Excavator Pump Attachment - 4 Inch

**MODEL #**

4-Inch EXH 4000 Hydraulic Excavator Attachment

**OPERATING LEVELS**

| MIN FLOW | 250 GPM |
| MAX FLOW | 1200 GPM |
| HEAD RANGE | Up to 200 ft |
| DISCHARGE SIZE | 4 inch |
| SUCTION SIZE | 6 inch |
| SOLIDS HANDLING | Solids up to 3 inches |
| MAX SPEED | 1800 RPM |
| PERCENT SOLIDS | Up to 40-70% Solids |
| CU YD MATERIAL HR | 75-150 |

**RECOMMENDED SENSORS**

Hydraulic Pressure Gauge for pumps and cutter head circuit to operator (0-6000 PSI)

Magnetic Flow meter to maintain stable plug free pipeline flow and maximize production

**REQUIRED EQUIPMENT TO OPERATE ATTACHMENT**

EDDY Pump circuit requirements from excavator auxiliary power OR from Hydraulic Power Unit 35 GPM at 5000 PSI (80cc motor)

Cutterhead circuit requirements from excavator auxiliary power OR from Hydraulic Power Unit 12-18 GPM at 5000 PSI (1340cc motor)

4" material handling discharge hose and hydraulic lines plumbed out to the end of the boom

Crossover check valve to prevent damage to hydraulic motor and prevent pump rotor from coming off

Minimum excavator required 20-ton min, 200 Series (See OEM boom specs to verify.)

**MAXIMUM LINKAGE CROSS SECTION**

**STANDARD PIN SIZING**

<table>
<thead>
<tr>
<th>PART #</th>
<th>SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>01425</td>
<td>Ø 80 MM</td>
</tr>
<tr>
<td>12877</td>
<td>Ø 90 MM</td>
</tr>
<tr>
<td>06661</td>
<td>Ø 100 MM</td>
</tr>
<tr>
<td>01042</td>
<td>Ø 110 MM</td>
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</tbody>
</table>

*Typical Attachment Photo. Photos for general guidance. Contact us for further details.

*CUSTOM SIZES AVAILABLE UPON REQUEST
EDDY Pump industrial Excavator Dredge Pump Attachments are non-clog pumps designed for high solids industrial pumping applications. Our patented pump technology outperforms all centrifugal, vortex and positive displacement pumps in a variety of the most difficult pumping applications.

Available in alternative power options and pump sizes depending on your application.

**Applications**
- Mining
- Chemical
- Sand & Agg
- Oil and Gas
- Paper & Pulp
- Fly Ash & Coal Ash

**Features and Benefits**
- Non-Clog, High Viscosity, High Specific Gravity, High Abrasives, Low pH Pumping Design
- Transport 40-70% Solids
- Ability to pump objects of up to 9-inches in diameter

**Fluid Pumped**
- Sludge
- Slurry
- Drilling Mud
- Mine Tailings
- Grit
- Sand Mixtures

**GENERAL SPECS**

<table>
<thead>
<tr>
<th>Overall Weight (without optional equipment)</th>
<th>3,300 lbs</th>
<th>1,496 kg</th>
</tr>
</thead>
</table>

**4" DISCHARGE FLANGE 8 BOLT 150# CLASS**

**6" SUCTION FLANGE 8 BOLT 150# CLASS**

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## Optional Equipment to Enhance Operation of Dredge

<table>
<thead>
<tr>
<th>Equipment Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnetic Flow Meter</td>
<td></td>
</tr>
<tr>
<td>Discharge Line Pressure Gauge</td>
<td>0-150 psi</td>
</tr>
<tr>
<td>&quot;Quick Prime&quot; Valve</td>
<td>Requires small 24 volt air system</td>
</tr>
<tr>
<td>Pivot Mounted Discharge Hose Carrier</td>
<td>Adaptable to most machines</td>
</tr>
<tr>
<td>Recirculation System</td>
<td>For pre-mixing applications, requires small 24 volt air system</td>
</tr>
</tbody>
</table>

### Optional Equipment Images

- **Standard Cutter Head**
- **Self-Cleaning Head**
- **Water Jetting Ring**
- **Liner-Safe Wheels**
- **Auger Head**
- **Re-Circulation**
- **Extended Cutter Head**
- **Mixer Heads**
PUMP CURVE

A pump curve is a graphical representation of a pump's ability to produce flow against a certain head. The science is matching a curve that is accurate for your project, leading to the proper pump selection and best efficiency. **EDDY Pumps** are primarily used for high solids, slurry, sludge, and dewatering.

**EDDY Pump - 4 Inch HD 4000 Heavy Duty Slurry Pump - Pump Curve**

*General pump curve based on water with 1800 RPM motor. Contact us with your specific material for a custom pump curve.

**WE PUMP SOLIDS, NOT WATER**

CONTACT US

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